



Recommended settings

HeavyDuty (26µm)

Cushion Type	Recommended Temperature [°C]			Recommended Air Volume			Blowing Time		
	8m/min	12m/min	20m/min	8m/min	12m/min	20m/min	8m/min	12m/min	20m/min
	°C	°C	°C	8m/min	12m/min	20m/min	8m/min	12m/min	20m/min
7.1	190-200	235-250	250-280	20-35	30-45	30-50	0	0	0
7.2	190-200	235-250	250-280	20-35	30-45	35-50	0	0	0
7.3	190-200	235-250	250-280	20-35	35-50	35-50	+0,5	+0,3	+0,1
7.4S	190-200	235-250	250-280	25-40	35-50	35-50	+0,5	+0,3	+0,1
7.5S	190-200	235-250	250-280	45-60	40-60	45-65	+0,5	+0,3	+0,1
8.1*	190-200	235-250	-	45-55	60-80	-	0	0	-
8.2*	190-200	235-250	-	45-55	60-80	-	0	0	-
8.3**	190-200	235-250	250-280	60-70	70-90	80-95	0	0	-0,1
8.4**	190-200	235-250	250-280	60-70	70-90	80-95	0	-0,3	-0,1
8.5**	190-200	235-250	250-280	60-70	75-95	90-100	0	-0,3	-0,1
8.6**	190-200	235-250	250-280	60-70	75-95	90-100	0	-0,3	-0,3
8.3 XL****	190-200	235-250	250-280	90-100	100	100	-0,3	-0,3	-0,3
8.4 XL****	190-200	235-250	250-280	90-100	100	100	-0,3	-0,3	-0,3

*Recommended speed: 12m/min

** Guiding pins recommended

*** Recommended speed: 8m/min

Approx. change of wear parts

Approx. change of wear parts	PaperWave	PlantWave	Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m	20,000m	30,000m	20,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m	x	15,000m	5,000m	15,000m
PTFE Brown Belt	9,000m	20,000m	20,000m	15,000m	5,000m	20,000m
Blue Belt (together with WCPB*)	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
White Counter Pressure Block*	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
Red Roller	60,000m	60,000m	60,000m	60,000m	60,000m	60,000m

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.